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DART AEROSPACE LTD		Work Order:	20806
Description: Fitting		Part Number:	D3216-3
Dwg: D3216 Rev. A		Qty:	20 25
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	04.05.03	20
2	PG	Issue P/O: <u>2006388</u> Email or Ship DXF file to vendor Laser Cut D3216-3 Fitting as per Dwg D3216 Material release note is required		04-05-03	20
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CLP	04/05/06	25
4	QC6	Inspect dimensions as per Dwg D3216	HJ	04-05-27	25
5	GA	Deburr if necessary. Tumble until parts have a polished finish.	ms	04/06/03	25
6	QC5	Inspect Finish	HJ	04-06-20	25
7	ST	Identify and Stock	CLP	04/06/23	25
8	AC	Cost / part <u>3.65</u>	SAC	04-06-24	25
9	DC	Close W/O <u>5.24</u> Inspect Level 21	HJ	04.06.25	25

Rev	Date	Change	Revised By	Approved
A	03.10.28	New Issue	KJ/RF	HJ

RELEASED

04.01.08 RF

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

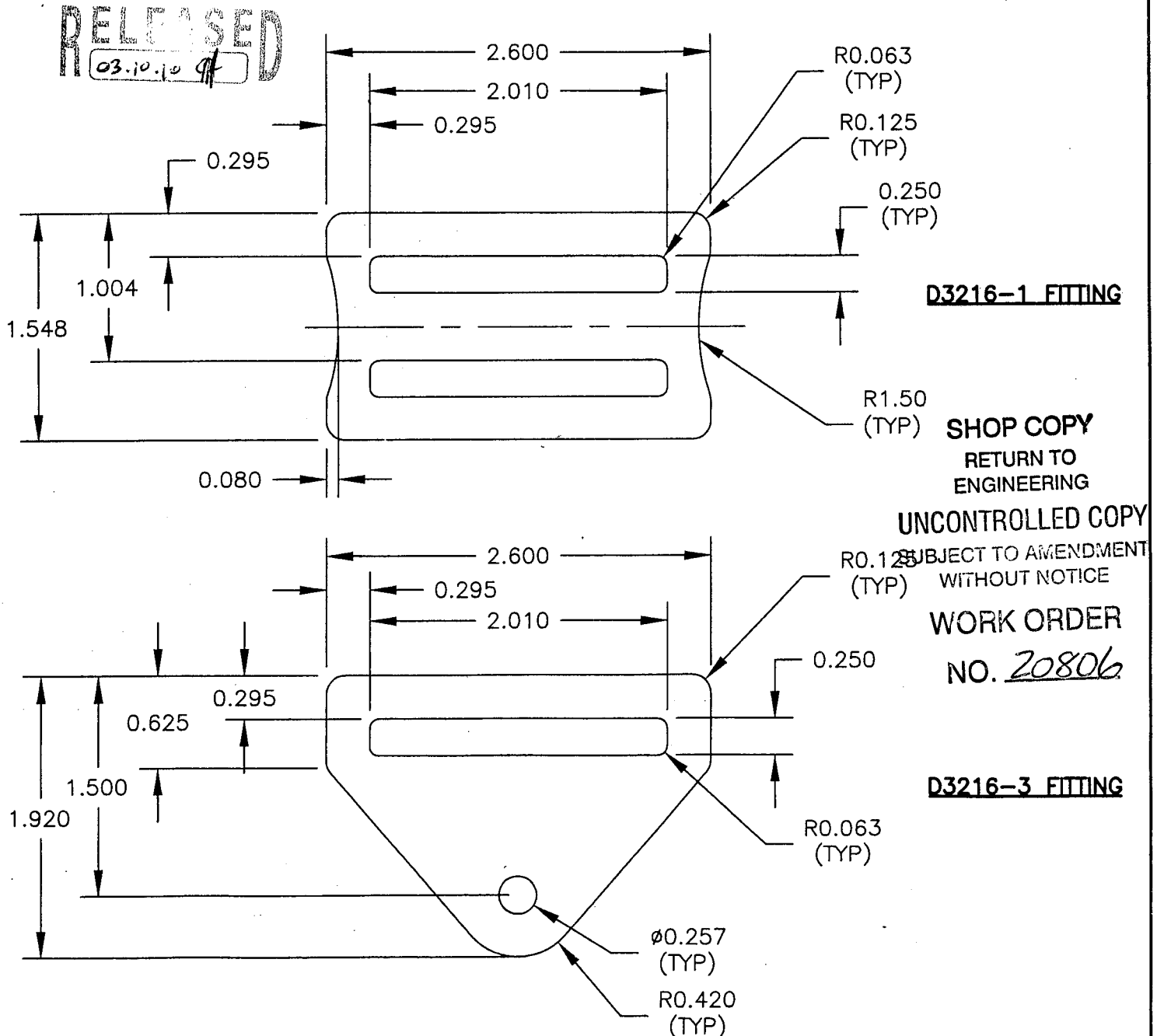
PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncb.doc

QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3216	REV. A SHEET 1 OF 1
DATE 03.09.26		TITLE FITTING	SCALE 1:1
A	03.09.26	NEW ISSUE	



D3216-1/-3 FITTING

- 1) MATERIAL: AISI 304/316 PLATE, 0.125 THICK (REF DART SPEC. M304S11GA)
- 2) FINISH: MOLECRO POLISH
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 03, 2004
07:28 am

Work Order No : 0020806
Project Name : D3216-3
Project For : WK422
Work Order Type : Main
Main WO Number :
House Part Number : D3216-3
Description : Fitting
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 04-30-04
Est Finish Date : 05-26-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

~~NO. 857~~ — ~~P. 7/12~~

47912/329/03

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